



# SAFETY DATA SHEET

**CHROMATE INDUSTRIAL CORPORATION®**  
5250-A Naiman Parkway, Solon, OH 44139 • 888-567-2206 • www.chromate.com

**FOR CHEMICAL  
EMERGENCY**  
Call ChemTrec day/night:  
**1-800-424-9300**

## 1. IDENTIFICATION

**PRODUCT NAME:** Red Lion Cutting Oil III

**DATE PREPARED:** June 10, 2015

**PART NUMBER:** 74172

**MANUFACTURER:** CHROMATE INDUSTRIAL CORPORATION  
5250-A Naiman Parkway, Solon, OH 44139 • www.chromate.com

**RECOMMENDED USE:** Coating.

**EMERGENCY TELEPHONE NUMBER OF THE COMPANY:** (888) 567-2206

**RECOMMENDED RESTRICTIONS:** None known.

**PRODUCT INFORMATION TELEPHONE NUMBER:** (888) 567-2206

**REGULATORY INFORMATION TELEPHONE NUMBER:** (888) 567-2206

**TRANSPORTATION EMERGENCY TELEPHONE NUMBER:** (800) 424-9300

**NATIONAL POISON CENTER:** (800) 222-1222

## 2. HAZARDS IDENTIFICATION

**Physical hazards:** Flammable aerosols - Category 1.  
**Health hazards:** Not classified.  
**Environmental hazards:** Not classified.  
**OSHA defined hazards:** Not classified.

**Label elements:**



**Signal word:** Danger  
**Hazard statements:** Extremely flammable aerosol.

**Precautionary statements**

**Prevention:** Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use.  
**Response:** Wash hands after handling.  
**Storage:** Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.  
**Disposal:** Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC):** Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

**Supplemental information:** None.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Isobutane		75-28-5	2.5 - 10
Propane		74-98-6	2.5 - 10
Other components below reportable levels			80 - 90

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4 FIRST-AID MEASURES

<b>Inhalation</b>	If symptoms develop move victim to fresh air. Get medical attention if symptoms persist.
<b>Skin contact:</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact:</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion:</b>	In the unlikely event of swallowing contact a physician or poison control center.

**Most important symptoms/effects, acute and delayed:** Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed:** Provide general supportive measures and treat symptomatically.

**General information:** Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. FIRE-FIGHTING MEASURES

<b>Suitable extinguishing media:</b>	Water fog. Foam. Carbon dioxide (CO <sub>2</sub> ). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
<b>Unsuitable extinguishing media:</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical:</b>	Contents under pressure. Pressurized container may explode when exposed to heat or flame. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water.
<b>Special protective equipment and precautions for firefighters:</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
<b>Fire-fighting equipment/instructions:</b>	Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up. For massive fire in cargo area, use unmanned hose holder or holder or monitor nozzles, if possible. If not, withdraw and let fire burn out.
<b>Specific methods:</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk. In the event of fire and/or explosion do not breath fumes.
<b>General fire hazards:</b>	Extremely flammable aerosol.

## 6. ACCIDENTAL RELEASE MEASURES

<b>Personal precautions, protective equipment and emergency procedures:</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Remove all possible sources of ignition in the surrounding area. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up:</b>	Refer to attached safety data sheets and/or instructions for use. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Stop leak if you can do so without risk. Move the cylinder to a safe and open area if the leak is irreparable. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.  Small spills: Wipe up with absorbant material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions:</b>	Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contaminaton.

## 7. HANDLING AND STORAGE

<b>Precautions for safe handling:</b>	Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Do not re-use empty containers. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.  For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising Out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".
<b>Conditions for safe storage, including any incompatibilities:</b>	Level 1 Aerosol. Pressurized container. Protect from sunlight and do not expose to temperatures above 50°C/122°F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat, or other sources of ignition. This material can accumulate static charge which may cause spark and become ignition source. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Refrigeration recommended. Store away from incompatible materials (see Section 10 of the SDS).

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1920.1000)

Components	Type	Value
Propane (CAS 74-98-6)	PEL	1800 mg/m <sup>3</sup> 1000 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Isobutane (CAS 75-28-5)	STEL	1000 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Isobutane (CAS 75-28-5)	TWA	1900 mg/m <sup>3</sup> 800 ppm
Propane (CAS 74-98-6)	TWA	1800 mg/m <sup>3</sup> 1000 ppm

**Biological limit values:** No biological exposure limits noted for the ingredients(s).

**Appropriate engineering controls:** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

#### Individual protection measures, such as personal protective equipment

**Eye/face protection:** Wear safety glasses with side shields (or goggles).

**Hand protection:** Wear appropriate chemical resistant gloves.

#### Skin protection

**Other:** Wear suitable protective clothing.

**Respiratory protection:** If permissible levels are exceeded use NIOSH mechanical filter/organic vapor cartridge or an air-supplied respirator.

**Thermal hazards:** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations:** When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Appearance

Physical state:	Liquid.
Form:	Aerosol.
Color:	Not available.
Odor:	Not available.
Odor threshold:	Not available.
pH:	Not available.
Melting point/freezing point:	Not available.
Initial boiling point and boiling range:	Not available.
Flash point:	-155.2°F (-104.0°C) Propellant estimated.
Evaporation rate:	Not available.
Flammability (solid, gas)	Not available.
Lower and upper flammability or explosive limits	
Flammability limit - lower (%)	1.8% estimated.
Flammability limit - upper (%)	9.5% estimated.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure:	Not available.
Vapor density:	Not available.
Relative density:	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water):	Not available.
Auto-ignition temperature:	Not available.
Decomposition temperature:	Not available.
Viscosity:	Not available.
Other information	
Heat of combustion (NFPA 30B)	5.45 kJ/g estimated.
Specific gravity	0.072 estimated.

## 10. STABILITY AND REACTIVITY

Reactivity:	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability:	Material is stable under normal conditions.
Possibility of hazardous reactions:	Hazardous polymerization does not occur.
Conditions to avoid:	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials:	Strong oxidizing agents.
Hazardous decomposition products:	No hazardous decomposition products are known.

## 11. TOXICOLOGICAL INFORMATION

### Information on the likely routes of exposure

- Ingestion:** Expected to be a low ingestion hazard.
- Inhalation:** No adverse effects due to inhalation are expected.
- Skin contact:** No adverse effects due to skin contact are expected.
- Eye contact:** Direct contact with eyes may cause temporary irritation.

**Symptoms related to the physical, chemical and toxicological characteristics:** Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

#### Acute toxicity

Components	Species	Test Results
Isobutane (CAS 75-28-5)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes
		52%, 120 Minutes
	Rat	1355 mg/l
Propane (CAS 74-98-6)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Mouse	1237 mg/l, 120 Minutes
		52%, 120 Minutes
	Rat	1355 mg/l
		658 mg/l/4h

\*Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation:</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation:</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization:</b>	Not available.
<b>Skin sensitization:</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity:</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity:</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):** Not listed.

**Reproductive toxicity:** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure:** Not classified.

**Specific target organ toxicity - repeated exposure:** Not classified.

**Aspiration hazard:** Not available.

## 12. ECOLOGICAL INFORMATION

**Ecotoxicity:** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

**Persistence and degradability:** No data is available on the degradability of this product.

**Bioaccumulative potential:** No data available.

### Partition coefficient n-octanol/water (log Kow)

Isobutane	2.76
Propane	2.36

**Mobility in soil:** No data available.

**Other adverse effects:** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. DISPOSAL CONSIDERATIONS

**Disposal instructions:** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations:** Dispose in accordance with all applicable regulations.

**Hazardous waste code:** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues/unused products:** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging:** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

## 14. TRANSPORT INFORMATION

### DOT

<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	Aerosols, flammable, (each not exceeding 1 L capacity)
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	2.1
<b>Packing group</b>	Not applicable.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	N82
<b>Packaging exceptions</b>	306
<b>Packaging non bulk</b>	None.
<b>Packaging bulk</b>	None.

This product meets the exception requirements of section 173.306 as a limited quantity and may be shipped as a limited quantity. Until 12/31/2020, the "Consumer Commodity - ORM-D" marking may still be used in place of the new limited quantity diamond mark for packages of UN 1950 Aerosols. Limited quantities require the limited quantity diamond mark on cartons after 12/31/20 and may be used now in place of the "Consumer Commodity ORM-D" marking and both may be displayed concurrently.

## 14. TRANSPORT INFORMATION

### IATA

UN number	UN1950
UN proper shipping name	Aerosols, flammable
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	No.
ERG Code	10L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Other information	
Passenger and cargo aircraft	Allowed.
Cargo aircraft only	Allowed.
Packaging exceptions	LTD QTY

### IMDG

UN number	UN1950
UN proper shipping name	Aerosols
Transport hazard class(es)	
Class	2.1
Subsidiary risk	-
Label(s)	2.1
Packing group	Not applicable.
Environmental hazards	
Marine pollutant	No.
EmS	F-D, S-U
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Packaging Exceptions	LTD QTY
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not applicable.

### DOT

### IATA; IMDG



## 15. REGULATORY INFORMATION

**U.S. Federal regulations:** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D):** Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4):** Not listed.

**SARA 304 Emergency release notification:** Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):** Not listed.



## 15. REGULATORY INFORMATION CONTINUED

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

<b>Hazard categories</b>	Immediate Hazard - No
	Delayed Hazard - No
	Fire Hazard - Yes
	Pressure Hazard - No
	Reactivity Hazard - No

**SARA 302 Extremely hazardous substance:** Not listed.

**SARA 311/312 hazardous chemical:** No.

**SARA 313 (TRI reporting):** Not regulated.

### Other federal regulations

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List:** Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):**

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

**Safe Drinking Water Act (SDWA):** Not regulated.

### US State Regulations

#### US. Massachusetts RTK - Substance List

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

#### US. New Jersey Worker and Community Right-to-Know Act

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

#### US. Rhode Island RTK

Isobutane (CAS 75-28-5)

Propane (CAS 74-98-6)

**US. California Proposition 65:** California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicated that all components of this product comply with the inventory requirements administered by the governing country(s). A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. OTHER INFORMATION****Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.